

Valve, Measure (Z22 SE, Z20 LET)

Special service tools required:

Caliper gauge, micrometer.



Remove

Preconditions: All valves are removed and cleaned.

Ensure that there are no crater-like burns on the valve cone.



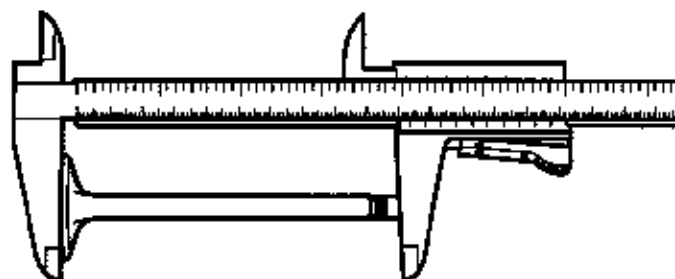
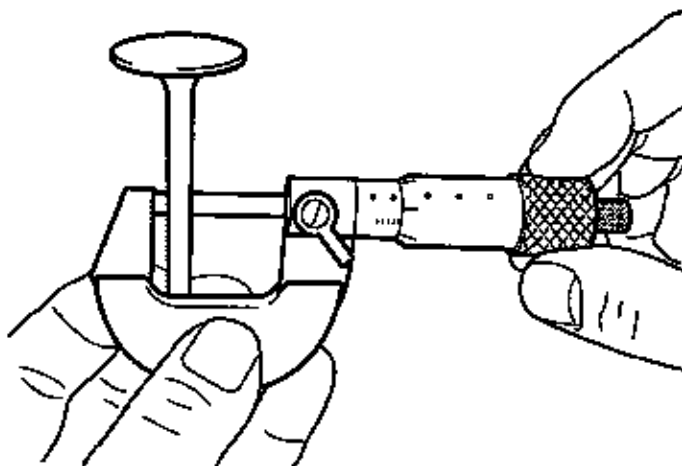
Measure

Determine the valve stem diameter using a micrometer. Valve length is measured using a caliper gauge



Inspect

Check valves for true running, lateral slack and contact pattern. Valve length, valve stem diameter, valve head diameters and valve seat widths – permissible dimensions/sizes/oversizes can be found in the "Technical Data".



L 6696